

Solutions for Drives



The Universal Drive



Ideal combination of power and multiple-function. Dynamic torque-vector control promises optimum motor control under any operating condition.



Dynamic torque-vector control

Dynamic torque-vector control system performs high-speed calculation to determine the required motor power for the load status. Our key technology is optimal control of voltage and current vectors for maximum output torque.

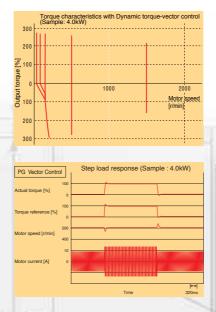
A high starting torque of 200% at 0.5Hz.*

* (22kW or smaller), 180% for 30kW or larger models.

- Achieves smooth acceleration/ deceleration in the shortest time for the load condition.
- Using a high-speed CPU quickly responds to an abrupt load change, detects the regenerated power to control the deceleration time. This

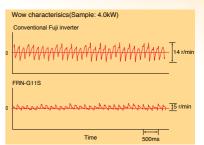
automatic decerelation function greatly reduces the inverter tripping.

- Feedback control with PG Enables the inverter to execute "vector control with PG" by adding on optional PG feedback card to obtain higher performance.
- Speed control range : 1:1200
- \bullet Speed control accuracy $~:\pm 0.02\%$
- Speed control response : 40Hz



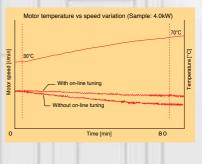
Reduced motor wow at low speed

Motor wow at low speed (1Hz) reduced to less than 1/2 of that achieved by conventional inverters, with the dynamic torque-vector control system, in combination with the Fuji's unique digital AVR.



New on-line tuning system

- On-line tuning to continuously check for variation of motor characteristics during running for highprecision speed control.
- This tuning function also available for a second motor, which allows high-precision driving of the second motor by changeover operation between two motors.



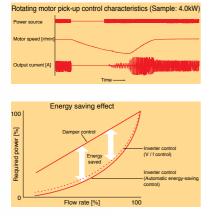
Environment-friendly features

- Provided with low-noise control power supply systems which minimize noise interference on peripheral devices such as sensors.
- Equipped with terminals for connecting DC REACTOR that can suppress harmonics.
- Complied with EMC Directive (Emission) when connected to optional EMC-compliance filter.

Advanced, convenient functions

- 16-step speed, 7 pattern operation with timer control, rotating motor pick-up control for conveyance machinery.
- Automatic energy-saving operation, PID control, cooling fan on/off control, line/inverter changeover operation for fans and pumps.
- Rotating motor pick-up control: Restarts motor without any shocks, by detecting motor speed where motor is coasting after momentary power failure occurs.
- Automatic energy-saving operation function:

Minimizes inverter and motor loss at light load.



Global products, communication

 Conforms to major world safety standards: UL, cUL, TÜV (up to 22kW), EN (CE marking)

- Equipped with RS485 interface as standard.
- Connection to field bus: Profibus-DP, Interbus-S, DeviceNet, Modbus Plus, CAN open (Option)
- Universal DI/DO: Monitors digital I/O signal status and transmits to a host controller, helping to simplify factory automation.

Intelligent Keypad panel

- Copy function: Easily copies function codes and data to other inverters.
- Six languages (English, French, German, Italian, Spanish, and Japanese) are available as standard.
- Jogging (inching) operation from the Keypad or external signal.
- Remote operation using optional extension cable (CBIII-10R-□□□)

Protective functions, Maintenance Protection

- Motors with various characteristics can be used by setting thermal time constant for the electronic thermal overload relay.
- Input phase loss protective function protects the inverter from damage caused by disconnection of power supply lines.
- Motor is protected with a PTC thermistor.
- Input terminals for auxiliary control power supply (1.5kW or larger models) : Alarm signal output will be held even if main circuit power supply has shut down.

Excellent maintainability

The items below can be monitored on the Keypad panel and making it easy to analyze the cause of trip and to take preventive measures.

- Input/output terminals check.
- Life expectancy of main-circuit capacitors.
- Inverter on-load factor.

- Accumulated operation time.
- Inverter operating condition (output current, heat sink temperature, input power, etc.)
- Detailed data on trip cause.

Extensive product line

Since the product is equipped with a dual rating feature, it can be used for variable torque rating control [VT] (5.5kW or larger), as well as constant torque rating [CT].

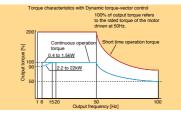
The variable torque rating can be used for one-class higher than the constant torque rating.

*For 30kW only, the model numbers for the VT rating and CT rating are different.

- Totally-enclosed casing (IP40) (up to 22kW as standard).
- Optional IP20 enclosure available for 30kW or larger models.
- Water-proof models(IP65 for 7.5kW or smaller, IP54 for 11 to 22kW) as a separate series (available soon).

Other useful functions

- Side-by-side mounting (up to 22kW) saves space when inverters are installed in a panel.
- The uniform height (260mm) of products (up to 7.5kW) makes it easy to design panels.
- User-definable control terminals: Digital input (9 points), transistor output (4 points), and relay contact output (1 point).
- Active drive feature: Performs prolonged acceleration at reduced torque, monitoring the load status to prevent tripping.
- Stall prevention function is provided as standard. Active or inactive can be also selected.



The above torque characteristics may not be obtained depending on the motor characteristics.

Standard Specifications 58, 46, 52.5

	□□ <i>G11S-4</i>			0.4	0.75	1.5	2.2	4.0	5.5	7.5	11	15	18.5	22	-	30	37	45	55	75	90	110	132	160	200	220	280	315
	□□G11S-4 applied moto		- LIA/	-	-	-	-	-	-	-	-	-	-	- 22	30	-	-	- 15	-	-	-	-	-	-	-	- 220	-	- 315
			-	0.4	0.75	1.5	2.2	4.0	5.5	7.5	11	15	18.5	"	-	30	37	45 5	55	75	90	110					280	
	n applied mo		(kVA)	-	-	-	-	-	7.5	11	15	18.5		-	30	37	<i>45</i>	55	75	<i>90</i>	110	132					315	400
Output	Rated volta		(KVA) (V)	1.0	1.7	2.6	3.9	6.4	9.3	12	17	21	28	32	32	43	53	65	80	107	126	150	181	218	270	298	373	~
ratings	Rated curre	<u> </u>	(V) (CT use)	3-pha), 400, 		T		· ·	· ·	160V/6		UM:4	140V/5	-											
				1.5	2.5	3.7	5.5	9.0	13	18	24	30	39	45	-	60	75	91	112	150	176	210	253	304	377	415	520	1
	*3) (A)		(VT use)	-	-	-	-	-	16.5	23	30	37	44	-	60	75	91	112	150	176	210	253	304	377	415	520		/
	Overload Short time capability (CT use)			0% of rated current for 1min.																								
			200%	% of rated current for 0.5s 180% of rated current for 0.5s																								
	(A) Cont. (VT use)		-	-	-	-	-	110%	of rate	ed curr	ent for	1min.	-	110)% of	rated	curre	nt for	1min.									
	Rated frequency (Hz)				OHz																							
Input	Phases, voltage, frequency			3-ph	ase	38) to 48	0V	Ę	50/60H	Z				3	-phas	е	380) to 44	0V/50	Hz	380) to 48	30V/60	Hz	*4)		
ratings	Voltage / fr	equency	variations	Volta	oltage : +10 to –15% (Voltage unbalance *5) : 2% or less) Frequency :+5 to –5%																							
	Momentary voltage dip capability		Whe	When the input voltage is 310V or more, the inverter can be operated continuously.																								
	*6)		Whe	n the	input	voltag	e dro	ps bel	ow 31	0V fro	om rat	ed vol	tage,	the in	verter	can l	ре ор	erated	for 1	5ms.								
				The s	The smooth recovery method is selectable.																							
	Rated current *7) with DCR		0.82	1.5	2.9	4.2	7.1	10.0	13.5	19.8	26.8	33.2	39.3	54	54	67	81	100	134	160	196	232	282	352	385	491		
	(A)		without DCR	1.8	3.5	6.2	9.2	14.9	21.5	27.9	39.1	50.3	59.9	69.3	86	86	104	124	150	-	-	-	-	-	-	-		
	Required p	ower	(kVA)	0.6	1.1	2.1	3.0	5.0	7.0	9.4	14	19	24	28	38	38	47	57	70	93	111	136	161	196	244	267	341	
	supply cap	acity (wi	th DCR)																									
Control	Starting tor	que	(CT use)	200%	200% (with Dynamic torque-vector control selected) – 180% (with Dynamic torque-vector control selected)																							
		-	(VT use)	_	_	_	_	-			50%		.,	_		50%												
Braking	Standard	Brakin	g torque	150%	<u> </u>			100%			2	0% *	8)							15	to 10º	6 * 8						
		Time	s	5	,			5				0,0	01		-			N	lo limi			0 0,						
		Duty c	vcle %	5	3	5	3	2	3	2					No limit													
	Braking tor	,	,	0	0		150%	-	0	-									100%									
	DC injection		• •	Start	ing fr		cy: 0.1	to 60	- חח	Bro	king t	imo: 0	1.0 to 3	0.0c	Bra	king k	wol- 0		0% of	rated	ourro	nt						_
Engloquire	(ICE 60529)		,	Start	ing ne	equen	cy. 0.1	IP40	J.0112	Dia	Killy L	inte. u	1.0 10 3	0.05		KIIIY I	evel. u	10 10	0 /0 01	Tateu)0 (IP2	00.0.0.0	ion				
				Natur				1140						Γ.							IFU		0.0pt	.1011)				
Cooling m				coolir	0		E 1.4	d dia a	//	1-14-	-)			Fa	n cool	0				<i>+i</i>		4- 00	1.1.4.()					
Standard	S			-UL/o				•	(Low '							NC Di) to 22	KVV)					
							•						e adju				a.c. p	ower	drive	syste	ms)							
						<u> </u>	<u> </u>	-	-	-		<u> </u>	cific te															
Mass	(kg)			2.2	2.5	3.8	3.8	3.8	6.5	6.5	10	10	10.5	10.5	31	31	36	41	42	50	73	73	104	104	145	145		

CT : Constant Torque VT : Variable Torque

NOTES: *1) Inverter output capacity (kVA) at 415V.

*2) Output voltage is proportional to the power supply voltage and cannot exceed the power supply voltage.
 *3) Current derating may be required in case of low impedance loads such as high frequency motor.

*4) When the input voltage is 380V/50Hz or 380 to 415V/60Hz, the tap of the auxiliary transformer must be changed. *5) Refer to the EN 61800-3(5.2.3).

*6) Tested at standard load condition (85% load).

*7) This value is under FUU original calculation method. (Refer to the Technical Information.)
 *8) With a nominal applied motor, this value is average torque when the motor decelerates and stops from 60Hz. (It may change according to motor loss.)

Conformity to Low Voltage Directive

The FRENIC5000G11S Series conforms to the Low Voltage Directive with EN 50178.

Conformity to EMC Directive

Emission requirement

EMC filters in compliance with EN61800-3 are provided for all models (Option).

Immunity requirement The FRENIC5000G11S Series inverters meet EN61800-3 as standard.

Common Specifications

	ltem		Explanation					
Output	Setting	Maximum frequency	50 to 400Hz *1)					
frequency	ootting	Base frequency	25 to 400Hz *1)					
nequency		Starting frequency	0.1 to 60Hz, Holding time: 0.0 to 10.0s					
		Carrier frequency *2)	CT use VT use					
		Guillor noquonoy 2,	0.75 to 15kHz (55kW or smaller)*3)	0.75 to 15kHz (22kW or smaller)				
			0.75 to 10kHz (75kW or larger)	0.75 to 10kHz (30 to 75kW)				
				0.75 to 6kHz (90kW or larger)				
	Accuracy	(Stability)	Analog setting: ±0.2% of max. freque	-				
	Cotting to	alution	Digital setting: ±0.01% of max. frequ					
	Setting re	solution	Digital setting: 0.01Hz at Maximum	frequency ex.) 0.02Hz at 60Hz, 0.04Hz at 12 frequency of up to 99.99Hz (0.1Hz at Maxim	um frequency of 100Hz and above)			
		4 1			120Hz, (0.02Hz at 400Hz : EN) · 0.01Hz (Fixed)			
Control	Control m	ethod	V/f control (Sinusoidal PWM control (EN only)	 Dynamic torque-vector control (Sinusoi 	dal PWM control) ·Vector control with PG (*)			
		req. (V/f) characteristic		equency, with AVR control : 320 to 480V				
	Torque bo			Constant torque load (Auto/manual), Variab	le torque load (Manual)			
	Operation	method	· KEYPAD operation:	(FWD or REV), STOP key)				
			 Digital input signal operation: 	FWD or REV command, Coast-to-stop c	ommand, etc.			
			Link operation:	RS485 (Standard)				
				Profibus-DP, Interbus-S, DeviceNet, Mod	ous Plus, CAN open (Option)			
	Frequency		· KEYPAD operation:	∧ o r ∨key				
	(Frequenc	y command)	· External potentiometer (*)	: 1 to 5kΩ (1/2W)				
			· Analog input	: 0 to +10V DC (0 to +5V DC), 4 to 20mA DC				
			(Reversible)		operation by polarized signal can be selected.			
			(Inverse)	: +10 to 0V DC, 20 to 4mA DCInverse r				
			· UP/DOWN control	: Output frequency increases when UP si	gnal is ON, and decreases when DOWN			
				signal is ON.				
			· Multistep frequency	: Up to 16 different frequencies can be se	lected by digital input signal.			
			· Pulse train input (*)	: 0 to 100kp/s				
			· Digital signal (parallel) (*)	: 16-bit binary				
			 Link operation 	: RS485 (Standard)				
				Profibus-DP, Interbus-S, DeviceNet, Mod	ous Plus, CAN open (Option)			
			· Programmed PATTERN operation:					
	Jogging o		[FWD]or[REV] key, FWD or REV digit					
	Running s	tatus signal	· Transistor output (4 points)	: RUN, FAR, FDT, OL, LU, TL, etc				
			· Relay output (2 points)	: · Same as transistor output · Alarm of				
			· Analog output (1 point)	: Output frequency, Output current, Output	• •			
			· Pulse output (1 point)	: Output frequency, Output current, Outpu	t torque, etc.			
	Accelerat		· 0.01 to 3600s:		nd deceleration \cdot 4 different times are selectable			
	Decelerat		· Mode select:	Linear, S-curve (weak), S-curve (strong),				
	Active dri	ve		s 60s, the motor output torque is automatica	ally reduced to rated torque.			
			Then the motor operation mode is c					
			The acceleration time is automatica	· ·				
	Frequency		High and Low limiter can be preset.					
	Bias frequ		Bias frequency can be preset.					
	Gain for fr	equency setting	Gain for freq. setting can be preset. (0.0 to 200.0%)					
				00% gain results in maximum freq. at 5V DC				
		uency control		ommon jump hysteresis width (0 to 30Hz) ca				
	Rotating n	notor pick up (Flying start)	A rotating motor (including inverse r (speed search method).	rotating mode) can be smoothly picked up v	vithout stopping the motor			
	Auto-resta	urt after	Automatic restart is available witho	ut stopping motor after a momentary power				
	momentar	y power failure		elected, the motor speed drop is held minim				
			(The inverter searches the motor sp	eed, and smoothly returns to setting freque	ncy. Even if the motor circuit is temporarily			
			opened, the inverter operates witho	out a hitch.)				
	Line / Inve	erter changeover	Controls the switching operation be	tween line power and inverter.				
	operation		The inverter has sequence function	inside.				
	Slip comp	ensation	The inverter output frequency is cor	ntrolled according to the load torque to kee	p motor speed constant. When the value			
				s set at "active", the compensation value au	comatically selects the Fuji standard motor.			
			Slip compensation can be preset for	r the second motor.				
	Droop ope	ration	The motor speed droops in proportion	onal to output torque (–9.9 to 0.0Hz).				
	Torque lin	niting			ally adjusts the output frequency to prevent			
			the inverter from tripping due to an	overcurrent.				
			Torque limiting 1 and 2 can be indivi	idually set, and are selectable with a digital	input signal.			
	Torque co	ntrol	Output torque (or load factor) can be	e controlled with an analog input signal.				
	PID contro	bl		essure, etc. (with an analog feedback signal.)				
					· PATTERN operation :Setting freq./Max. freq. X 100			
				12 and V2): 0 to +10V DC	· DI option input (*) · BCD, setting freq./			
			· Current input (Terminal		Max. freq. X 100 (%)			
				ith polarity (Terminal 12): 0 to ±10V DC	· Binary, full scale/100 (%)			
				ith polarity (Terminal 12 + V1): 0 to $\pm 10V$ DC	· Multistep frequency			
				(Terminal 12 and V2): +10 to 0V DC	setting :Setting freq./ Max.freq. X 100 (%)			
				r (Terminal C1): 20 to 4mA DC	· RS485 :Setting freq./Max.freq. X 100 (%)			
			• Feedback Terminal 12 (0 to +10V D	DC or +10 to 0V DC)				

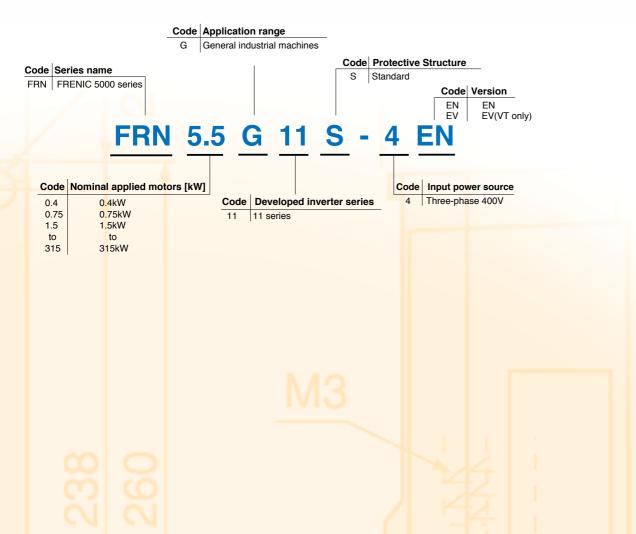
NOTES: (*) Option *1) For application at 120Hz or above, please contact FUJI ELECTRIC. *2) Inverter may automatically reduce carrier frequency, in accordance with ambient temperature or output current for protecting inverter. *3) The minimum carrier frequency changes depending on maximum output frequency.

FRN G11S

	ltem	Explanation									
ontrol	Automatic deceleration	Torque limiter 1 (Braking) is set at "F41 ±0" (Same as Torque limiter 2 (Braking)).									
			up to 3 times the setting time for tripless operation even if braking resistor not used.								
		In constant speed operation Based on regenerative energy, the frequency is in									
	Second motor's setting	This function is used for two motors switching operation.									
		The second motor's V/f characteristics (base and maximum frequency) can be preset. The second motor's circuit parameter can be preset.									
		The second motor's circuit parameter can be preset. Torque-vector control can be applied to both motors. This for existenciate interaction of motor leaves at light lead									
	Energy saving operation	This function minimizes inverter and motor losses at light load.									
	Fan stop operation	This function is used for silent operation or extending the fan's lifetin	me.								
	Universal DI	Transmits to main controller of LINK operation.									
	Universal DO	Outputs command signal from main controller of LINK operation.									
	Universal AO	Outputs analog signal from main controller of LINK operation.									
	Zero speed control (*)	The motor speed is controlled with the speed reference of zero.									
	Positioning control (*)	The SY option card can be used for positioning control by differentia	al counter method.								
	Synchronized operation (*)	This function controls the synchronized operation between 2 axes w	vith PGs.								
Indication	Operation mode (Running)	LED monitor	LCD monitor (English, German, French, Spanish, Italian, Japanese)								
		Output frequency 1 (Before slip compensation) (Hz)	Operation monitor & Alarm monitor								
		· Output frequency 2 (After slip compensation) (Hz)									
		· Setting frequency (Hz)	Operation monitor								
		Output current (A)	Displays operation guidance								
		· Output voltage (V)	Bargraph: Output frequency (%), Output current (A), Output torque (%)								
		Motor synchronous speed (r/min)	Alarm monitor								
		Line speed (m/min)	The alarm data is displayed when the inverter trips.								
		Load shaft speed (r/min)	unann uuta to dioplayou whon the invertor tilpa.								
		Torque calculation value (%)	Function setting & monitor								
		Input power (kW)									
		PID reference value ("F01")	Function setting								
		 PID reference value (Remote) ("C30") 	Displays function codes and its data or data code, and changes the data value.								
		PID feedback value									
		Trip history : Cause of trip by code (Even when main power supply									
		is off, trip history data of the last 4 trips are retained.)	Operation condition								
	Stopping	Selected setting value or output value	Output frequency (Hz) Motor synchronous speed (r/min)								
	Trip mode	Displays the cause of trip by codes as follows.	Output current (A) Cutput voltage (V) Line speed (m/min)								
		• OC1 (Overcurrent during acceleration)	Output voltage (V) Line speed (m/min) Torque calculation value (%) PID reference value								
		• OC2 (Overcurrent during deceleration)	Setting frequency (Hz) PID feedback value								
		• OC3 (Overcurrent running at constant speed)	Operation condition Operation condition								
			(FWD / REV, IL, VL / LU, TL) Braking torque limiter setting value (%								
		• EF (Ground fault)	Tester function								
		· Lin (Input phase loss)	(I/O check)								
		· FUS (Fuse blown)	• Digital I/O: ■ (ON), □ (OFF)								
		OU1 (Overvoltage during acceleration)	· Analog I/O: (V), (mA), (H), (p/s)								
		OU2 (Overvoltage during deceleration)	Maintenance data								
		· OU3 (Overvoltage running at constant speed)									
		OU3 (Overvoltage running at constant speed) LU (Undervoltage)	Operation time (h) Cooling fan operation time (h)								
			Operation time (h) Cooling fan operation time (h)								
		· LU (Undervoltage)	Operation time (h) Cooling fan operation time (h) DC link circuit voltage (V) Communication error times								
		 LU (Undervoltage) OH1 (Overheating at heat sink) OH2 (External thermal relay tripped) 	Operation time (h) Cooling fan operation time (h) DC link circuit voltage (V) Communication error times Temperature at inside air (°C) (KEYPAD, RS485, Option)								
		 LU (Undervoltage) OH1 (Overheating at heat sink) OH2 (External thermal relay tripped) OH3 (Overtemperature at inside air) 	• Operation time (h) • Cooling fan operation time (h) • DD link circuit voltage (V) • Communication error times • Temperature at inside air (°C) (KEYPAD, RS485, Option) • Temperature at heat sink (°C) • ROM version • Maximum current (A) (Inverter, KEYPAD, Option) • Main circuit capacitor life(%) •								
		 LU (Undervoltage) OH1 (Overheating at heat sink) OH2 (External thermal relay tripped) OH3 (Overtemperature at inside air) dBH (Overheating at DB circuit) 	Operation time (h) Cooling fan operation time (h) DC link circuit voltage (V) Communication error times Temperature at inside air (°C) (KEYPAD, RS485, Option) Temperature at heat sink (°C) ROM version Maximum current (A) (Inverter, KEYPAD, Option)								
		 LU (Undervoltage) OH1 (Overheating at heat sink) OH2 (External thermal relay tripped) OH3 (Overtemperature at inside air) dBH (Overheating at DB circuit) OL1 (Motor 1 overload) 	Operation time (h) Cooling fan operation time (h) DC link circuit voltage (V) Communication error times Temperature at inside air (°C) (KEYPAD, RS485, Option) Temperature at heat sink (°C) ROM version Maximum current (A) (Inverter, KEYPAD, Option)								
		 LU (Undervoltage) OH1 (Overheating at heat sink) OH2 (External thermal relay tripped) OH3 (Overtemperature at inside air) dBH (Overheating at DB circuit) OL1 (Motor 1 overload) OL2 (Motor 2 overload) 	• Operation time (h) • Cooling fan operation time (h) • DC link circuit voltage (V) • Communication error times • Temperature at inside air (°C) (KEYPAD, RS485, Option) • Temperature at heat sink (°C) • ROM version • Maximum current (A) (Inverter, KEYPAD, Option) • Main circuit capacitor life(%) • Control PC board life (h)								
		 LU (Undervoltage) OH1 (Overheating at heat sink) OH2 (External thermal relay tripped) OH3 (Overtemperature at inside air) dBH (Overheating at DB circuit) OL1 (Motor 1 overload) OL2 (Motor 2 overload) OLU (Inverter unit overload) 	Operation time (h) Cooling fan operation time (h) DC link circuit voltage (V) Communication error times Temperature at inside air (°C) (KEYPAD, RS485, Option) Temperature at heat sink (°C) ROM version Maximum current (A) (Inverter, KEYPAD, Option) Main circuit capacitor life(%) Control PC board life (h) Load factor calculation								
		 LU (Undervoltage) OH1 (Overheating at heat sink) OH2 (External thermal relay tripped) OH3 (Overtemperature at inside air) dBH (Overheating at DB circuit) OL1 (Motor 1 overload) OL2 (Motor 2 overload) OLU (Inverter unit overload) OS (Overspeed) 	• Operation time (h) • Cooling fan operation time (h) • DC link circuit voltage (V) • Communication error times • Temperature at inside air (°C) • (KEYPAD, RS485, Option) • Temperature at heat sink (°C) • ROM version • Maximum current (A) (Inverter, KEYPAD, Option) • Main circuit capacitor life(%) • Control PC board life (h) Load factor calculation • Average current (A) • Maximum current (A) • Average braking power (%)								
		 LU (Undervoltage) OH1 (Overheating at heat sink) OH2 (External thermal relay tripped) OH3 (Overtemperature at inside air) dBH (Overheating at DB circuit) OL1 (Motor 1 overload) OL2 (Motor 2 overload) OLU (Inverter unit overload) 	• Operation time (h) • Cooling fan operation time (h) • DC link circuit voltage (V) • Communication error times • Temperature at inside air (°C) • (KEYPAD, RS485, Option) • Temperature at heat sink (°C) • ROM version • Maximum current (A) • (Inverter, KEYPAD, Option) • Main circuit capacitor life(%) • Control PC board life (h) Load factor calculation • Average current (A) • Maximum current (A) • Average braking power (%) Alarm data Alarm data								
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	ltem	Explanation					
Protection	Overload	Protects the inverter by electronic thermal and detection of inverter temperature.					
	Overvoltage	Detects DC link circuit overvoltage, and stops the inverter. 400V series: 800V DC					
	Undervoltage	Detects DC link circuit undervoltage, and stops the inverter. 400V series: 400V DC					
	Input phase loss	Phase loss protection for power line input.					
	Overheating	Protects the inverter by detection of inverter temperature.					
	Short-circuit	Short-circuit protection for inverter output circuit					
	Ground fault	Ground fault protection for inverter output circuit (3-phase current detection method) Zero-phase current detection method (30kW or larger)					
	Motor overload	The inverter trips,and then protects the motor. Electronic thermal overload relay can be selected for standard motor or inverter motor Thermal time constant (0.5 to 75.0 minutes) can be preset for a special motor. The second motor's electronic thermal overload relay can be preset for 2-motor changeover operation.					
	DB resistor overheating	Prevents DB resistor overheating by internal electronic thermal overload relay (7.5kW or smaller). Prevents DB resistor overheating by external thermal overload relay attached to DB resistor (11kW or larger). (The inverter stops electricity discharge operation to protect the DB resistor.)					
	Stall prevention	Controls the output frequency to prevent OC (overcurrent) trip when the output current exceeds the limit value during acceleration. Lowers the output frequency to hold almost constant torque when the output current exceeds the limit value during operation at constant speed. Controls the output frequency to prevent OU (overvoltage) trip when the DC link circuit voltage exceeds the limit value during deceleration.					
	Output phase loss	When the inverter executes auto-tuning, detects each phase impedance imbalance (and stops the inverter).					
	Motor protection by PTC thermistor	When the motor temperature exceeds allowable value, the inverter trips automatically.					
	Auto reset	When the inverter is tripped, it resets automatically and restarts.					
Condition (Installation and	Installation location	Free from corrosive gases, flammable gases, oil mist, dusts, and direct sunlight. Indoor use only.					
operation)	Altitude	1000m or less. Applicable to 3000m with power derating (-10%/1000m)					
	Ambient temperature	-10 to +50 °C. For inverters of 22kW or smaller, remove the ventilation covers when operating it at a temperature of 40 °C or above.					
	Ambient humidity	5 to 95%RH (non-condensing)					
	Vibration	3mm at from 2 to less than 9Hz, 9.8m/s ² at from 9 to less than 20Hz 2m/s ² at from 20 to less than 55Hz, 1m/s ² at from 55 to less than 200Hz					
Storage condition		-Temperature : -25 to +65 °C, -Humidity : 5 to 95%RH (non-condensing)					

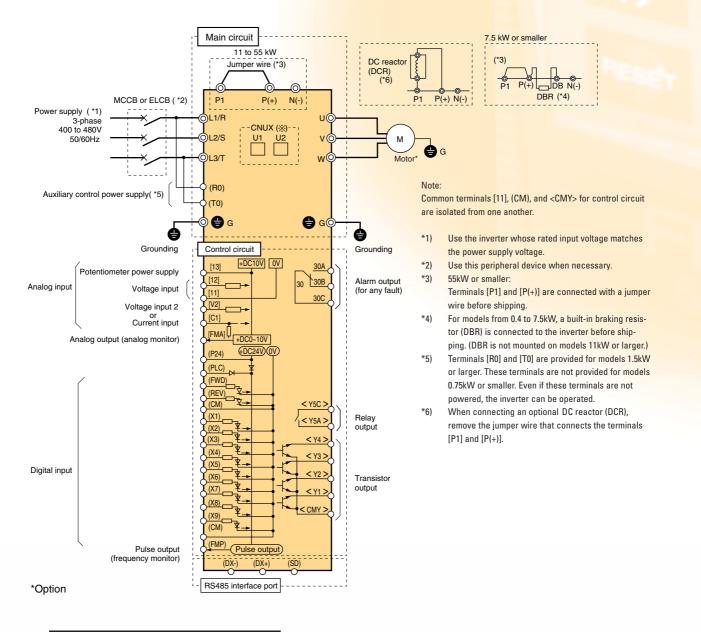
HOW TO READ THE MODEL NUMBER



PRG

Basic Wiring Diagram

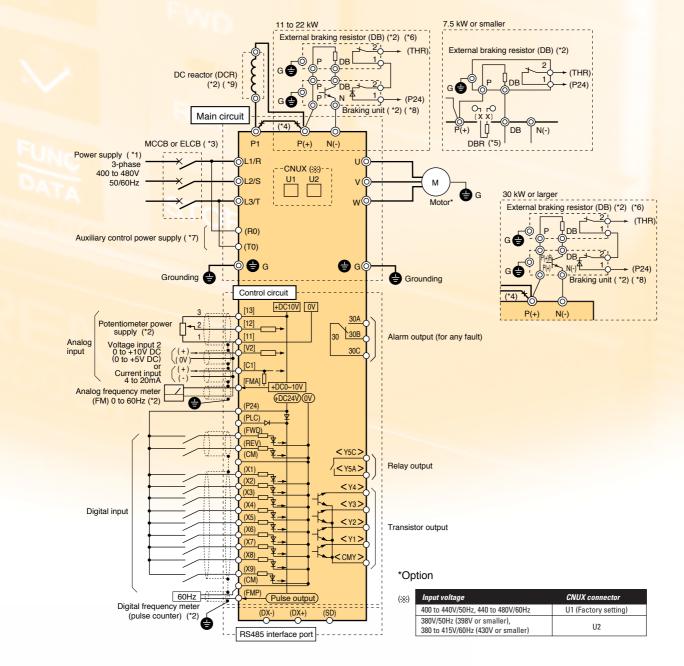
KEYPAD PANEL OPERATION



(※)	Input voltage	CNUX connector
	400 to 440V/50Hz, 440 to 480V/60Hz	U1 (Factory setting)
	380V/50Hz (398V or smaller), 380 to 415V/60Hz (430V or smaller)	U2

The diagram is for reference only. For detailed wiring diagrams, refer to the relevant instruction manual.

EXTERNAL SIGNAL INPUT OPERATION



Note:

Common terminals [11], (CM), and <CMY> for control circuits are isolated from one another.

- *1) Use the inverter whose rated input voltage matches the power supply voltage.
- *2) An optional device. Use it when necessary.
- *3) Use this peripheral device when necessary.
- *4) Terminals [P1] and [P(+)] are connected with a jumper wire before shipping.
- *5) For models from 0.4 to 7.5kW, a built-in braking resistor (DBR) is connected to the inverter before shipping. (DBR is not mounted on models 11kW or larger.) When connecting an optional external braking resistor (DB), remove the DBR connection cables from [P(+)] and [DB] terminals. The end of the removed cables (indicated with an X) must be insulated.
- *6) When connecting an optional external braking resistor (DB), be sure to also use an optional braking unit. Be sure to connect cables to these terminals correctly. (See the diagram)
- *7) Terminals [R0] and [T0] are provided for models 1.5kW or larger. These terminals are not provided for models 0.75kW or smaller. Even if these terminals are not powered, the inverter can be operated.
- *8). Connect the optional braking unit to the [P(+)] and [N(-)] terminals. Auxiliary terminals [1] and [2] have polarity.
- *9) When connecting an optional DC reactor (DCR), remove the jumper wire that connects the terminals [P1] and [P(+)].

The diagram is for reference only. For detailed wiring diagrams, refer to the relevant instruction manual.

Terminal Functions

TERMINAL FUNCTIONS

	Symbol	Terminal name	Function	Remarks	Fun cod		
ain	L1/R, L2/S,	Power input	Connect a 3-phase power supply.				
cuit	L3/T U, V, W	Inverter output	Connect a 3-phase induction motor.				
	P1, P(+)	For DC REACTOR	Connect the DC REACTOR for power-factor correcting or harmonic current reducing.	DC REACTOR: Option			
		For BRAKING UNIT	Connect the BRAKING UNIT (Option).	BRAKING UNIT (Option): 11kW or larger			
	P(+), N(-)		· Used for DC bus connection system.				
	P(+), DB	For EXTERNAL BRAKING RESISTOR	Connect the EXTERNAL BRAKING RESISTOR (Option)	Only for 7.5kW or smaller			
	G RO, TO	Grounding Auxiliary control	Ground terminal for inverter chassis (housing). Connect the same AC power supply as that of the main circuit to back up the control circuit				
	KU, IU	power supply	power supply.	0.75kW or smaller: Not correspond			
nalog	13	Potentiometer power supply	+ 10V DC power supply for frequency setting POT (POT: 1 to $5k\Omega$)	· Allowable maximum output current : 10mA			
put	12	Voltage input	* 0 to +10V DC/0 to 100% (0 to +5V DC/0 to 100%)	 Input impedance: 22kΩ 	F01, C		
			Reversible operation can be selected by function setting. 0 to ±10V DC /0 to ±100% (0 to ±5V DC/0 to ±100%) Inverse mode operation can be selected by function setting or digital input signal.	Allowable maximum input voltage: ±15V DC If input voltage is 10 to 15V DC, the inverter estimates it to 10V DC.			
		(Torque control)	+10 to OV DC/0 to 100% Used for torque control reference signal.		- H18		
		(PID control)	Used for PID control reference signal or feedback signal.		F01, H		
	C1	(PG feedback) Current input	Used for reference signal of PG feedback control (option) 4 to 20mA DC/0 to 100% 	· Input impedance:250Ω	_		
	61	Current input	 Inverse mode operation can be selected by function setting or digital input signal. 20 to 4mA DC/0 to 100% 	Allowable maximum input current: 30mA DC If input current is 20 to 30mA DC, the inverter estimates it to 20mA DC.			
		(PID control)	Used for PID control reference signal or feedback signal.		F01, H		
	V2	(PTC-Thermistor Input) Voltage input 2	The PTC-thermistor (for motor protection) can be connected to terminal C1 - 11. 0 to +10V DC	Change over the Pin switch on control board. (SW2 : PTC) Can't change over the terminal C1.	H26, I F01		
	11	Common	Common for analog signal	Isolated from terminal CMY and CM.			
ital	FWD	Forward operation commond	FWD: ON The motor runs in the forward direction. FWD: OFF The motor decelerates and stops.	When FWD and REV are simultaneously ON, the motor decelerates and stops.	F02		
ıt	REV	Reverse operation	REV: ON The motor runs in the reverse direction.				
	X1	commond Digital input 1	REV: OFF The motor decelerates and stops. These terminals can be preset as follows.	ON state maximum input voltage: 22 to 27V	E01 to		
	X2	Digital input 2 Digital input 3	These terminals can be preset as follows.	(maximum source current : 5mA)			
	X3 X4	Digital input 4		OFF state maximum terminal voltage: 2V (allowable maximum leakage current: 0.5mA)			
	X5 X6	Digital input 5 Digital input 6		(Source logic)			
	X7 X8	Digital input 7 Digital input 8					
	X9	Digital input 9			_		
	(SS1) (SS2) (SS4) (SS8)	Multistep freq. selection	(SS1) : 2 (0, 1) different frequencies are selectable. (SS1, SS2) : 4 (0 to 3) different frequencies are selectable. (SS1, SS2, SS4) : 8 (0 to 7) different frequencies are selectable. (SS1, SS2, SS4, SS8) : 16 (0 to 15) different frequencies are selectable.	Frequency 0 is set by F01 (or C30). (All signals of SS1 to SS8 are OFF)	C05 t		
	(RT1)	ACC / DEC time selection	(RT1) : 2 (0, 1) different ACC / DEC times are selectable.	Time 0 is set by F07/F08.	-		
	(RT2)		(RT1, RT2) : 4 (0 to 3) different ACC / DEC times are selectable.	(All signals of RT1 to RT2 are OFF)	E10 to		
	(HLD)	3-wire operation stop command	Used for 3-wire operation. (HLD): ONThe inverter self-holds FWD or REV signal. (HLD): OFFThe inverter releases self-holding.	Assigned to terminal X7 at factory setting.			
	(BX)	Coast-to-stop command	(BX): ON Motor will coast-to-stop. (No alarm signal will be output.)	The motor restarts from 0Hz by turning off BX with the operation command (FWD or REV) 0N. Assigned to terminal X8 at factory setting.	H11		
	(RST)	Alarm reset	(RST): ON Faults are reset. (This signal should be held for more than 0.1s.)	During normal operating, this signal is ignored. Assigned to X9 at factory setting.			
	(THR)	Trip command	(THR): OFF"OH2 trip" occurs and motor will coast-to-stop.	This alarm signal is held internally.			
	(JOG)	(External fault) Jogging operation	(JOG): ON JOG frequency is effective.	This signal is effective only while the inverter is stopping.	- C20		
	(Hz2/Hz1)	Freq. set 2 / Freq. set 1	(Hz2/Hz1): ON Freq. set 2 is effective.	If this signal is changed while the inverter is running,	C30		
	(M2/M1)	Motor 2/Motor 1	(M2/M1): ONThe motor circuit parameter and V/f characteristics are changed	the signal is effective only after the inverter stops.			
			to the second motor's ones.	the signal is effective only after the inverter stops.	P01 to		
	(DCBRK)	DC brake command	(DCBRK): ONThe DC injection brake is effective. (In the inverter deceleration mode)	If the operation command(FWD/REV) is input while DC braking is effective, the operation command (FWD/REV) has priority.	F20 to		
	(TL2/TL1)	Torque limiter 2 / Torque limiter 1	(TL2/TL1): ONTorque limiter 2 is effective.		E16,		
	(SW50)	Switching operation	(SW50(SW60)): ONThe motor is changed from inverter operation to line operation.	Main circuit changeover signals are output through Y1 to	_ F40,		
	(SW60)	between line and inverter	(SW50(SW60)): OFF The motor is changed from line operation to inverter operation.	Y5 terinal.			
	(ŪP) (DOWN)	UP command DOWN command	(UP): ON The output frequency increases. (DOWN): ON The output frequency decreases.	When UP and DOWN commands are simultaneously ON, DOWN signal is effective.			
	(20111)	200000000000000000000000000000000000000	The output frequency change rate is determined by ACC / DEC time.		F01		
	(WE-KP)	Write enable for KEYPAD	Restarting frequency can be selected from 0Hz or setting value at the time of stop. (WE-KP): ONThe data is changed by KEYPAD.		- F01, F00		
	(Hz/PID)	PID control cancel	(Hz/PID): ONThe PID control is canceled, and frequency setting by KEYPAD		H20 to		
	(IVS)	Inverse mode changeover	(IVS): ONInverse mode is effective in analog signal input.	If this signal is changed while the inverter is running, the signal	- F01,		
				is effective only after the inverter stops.			
	(IL) (Hz/TRQ)	Interlock signal for 52-2 TRQ control cancel	Connect to auxiliary contact (1NC) of 52-2. (Hz/TRQ): ON The torgue control is canceled, and ordinary operation is effective.		- H18		
	(LE)	Link enable (RS485, Bus)	(LE): ON	RS485: Standard, Bus: Option	H30		
	(Ū-DI)	Universal DI	This signal is transmitted to main controller of LINK operation.				
	(STM) (PG/Hz)	Pick up start mode SY-PG enabled	(STM): ONThe "Pick up" start mode is effective. (PG/Hz): ONSynchronized operation or PG-feedback operation is effective.	Option	_ <u>H09</u>		
	(SYC)	Synchronization command	(SYC): ONThe motor is controlled for synchronized operation between 2 axes with PGs.	Option			
	(ZERO) (STOP1)	Zero speed command	(ZERO): ONThe motor speed is controlled with the speed reference of zero. (STOP1): OFFThe motor decelerates and stops.	This function can be selected at PG feedback control. Option			
	(STOP2)	Forced stop command Forced stop command	(STOP): OFFThe motor decelerates and stops. (STOP2): OFFThe motor decelerates and stops with Deceleration time4.		- E15		
	(EXITE)	with Deceleration time4 Pre-exciting command	(EXITE): ONThe magnetic flux can be established preliminary before starting at PG vector mode.				
	PLC	PLC terminal	Connect PLC power supply to avoid malfunction of the inverter that has SINK type digital input, when PLC power supply is off.				
					-		

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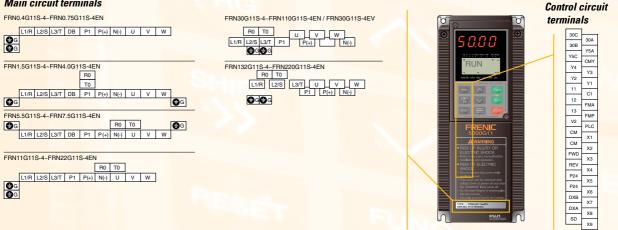
TERMINAL FUNCTIONS

	Symbol	Terminal name	Function		Remarks	Func code				
nalog utput	FMA	Analog monitor	Output voltage (0 to 10V DC) is proportional to selected function's va The proportional coefficient and bias value can be preset. Output frequency 1 (Before slip compensation) Output frequency 2 (After slip compensation) Output outrent Output torque Load factor Image: PID feedback value PG feedback value DC link circuit voltage	(0 to max.frequency) (0 to max.frequency) (0 to 200%) (0 to 200%) (0 to 200%) (0 to 200%) (0 to 200%) (0 to 100%) (0 to 100%) (0 to 1000V)	Allowable maximum output current: 2mA	F30 to F3				
	(11)	(Common)	· Universal AO	(0 to 100%)						
ılse ıtput	FMP	Pulse rate monitor	Pulse rate mode : Pulse rate is proportional to selected function's Average voltage mode : Average voltage is proportional to select (2670p/s pulse width control)	ed function's value*	Allowable maximum output current : 2mA	F33 to F3				
	(CM)	(Common)	* Kinds of function to be output is same as those of analog output (F	MA).	loolated from terminal CMV and 11					
ansistor Itput	CM Y1 Y2	Common Transistor output 1 Transistor output 2	Common for pulse output and digital input. Output the selected signals from the following items.	Isolated from terminal CMY and 11. • ON state maximum output voltage : 3V (Allowable maximum sink current : 50mA)	E20 to E					
	Y3 Y4	Transistor output 3 Transistor output 4			OFF state maximum leakage current : 0.1mA (Allowable maximum voltage : 27V)					
	(RUN) (FAR)	Inverter running Frequency equivalence signal	Outputs ON signal when the output frequency is higher than starting Outputs ON signal when the difference between output frequency a smaller than FAR hysteresis width.			E30				
	(FDT1)	Frequency level detection	Outputs ON signal by comparison of output frequency and preset va	lue (level and hysteresis).		E31, E3				
	(LU)	Undervoltage detection signal	Outputs ON signal when the inverter stops by undervoltage while the op	peration command is ON.						
	(B/D)	Torque polarity	Outputs ON signal in braking or stopping mode, and OFF signal in dr							
	(TL)	Torque limiting	Outputs ON signal when the inverter is in torque-limiting mode.							
	(IPF) (OL1)	Auto-restarting Overload early warning	Outputs ON signal during auto restart operation (Instantaneous power failure) • Outputs ON signal when the electronic thermal value is higher tha • Outputs ON signal when the output current value is higher than pr	n preset alarm level.		E33 to				
	(KP)	KEYPAD operation mode	Outputs ON signal when the inverter is in KEYPAD operation mode.			F02				
	(STP)	Inverter stopping	Outputs ON signal when the inverter is in stopping mode or in DC br	aking mode.						
	(RDY)	Ready output	Outputs ON signal when the inverter is ready for operation.							
	(SW88) (SW52-2)	Line/Inv changeover (for 88) Line/Inv changeover	Outputs 88's ON signal for Line/Inverter changeover operation.							
	(SW52-1)	(for 52-2) Line/Inv changeover (for 52-1)	Outputs 52-2's ON signal for Line/Inverter changeover operation. Outputs 52-1's ON signal for Line/Inverter changeover operation.							
	(SWM2) (AX)	Motor2/Motor1 Auxiliary terminal	Outputs the motor changeover switch ON signal from motor 1 to mo Used for auxiliary circuit of 52-1.	tor 2.	Refer to wiring diagram example.	A01 to				
		(for 52-1)	(Same function as AX1, AX2 terminal by FRENIC5000G9S series. (30)							
	(TU)	Time-up signal	Outputs time up signal (100ms ON pulse) at every stage end of PATT			C21 to				
	(TO) (STG1) (STG2)	Cycle completion signal Stage No. indication 1 Stage No. indication 2	Outputs one cycle completion signal (100ms ON pulse) at PATTERN Outputs PATTERN operation's stage No. by signals STG1, STG2 and							
	(AL1) (AL2) (AL4) (AL8)	Stage No. indication 4 Alarm indication 1 Alarm indication 2 Alarm indication 4 Alarm indication 8	Outputs trip alarm No. by signals AL1, AL2, AL4, and AL8.							
	(FAN)	Fan operation signal	Outputs the inverter cooling fan operation status signal.			H06				
	(TRY)	Auto-resetting	Outputs ON signal at auto resetting mode. (Including "Reset interval	")		H04,				
	(U-DO) (OH)	Universal DO Overheat early warning	Outputs command signal from main controller of LINK operation. Outputs ON signal when the heat sink temperature is higher than (tr							
	(SY)	Synchronization completion signal	outputs OFF signal when the temperature is lower than {trip level -1 Synchronization completion signal for synchronized operation.	5 c).	Option					
	(FDT2)	2nd Freq. level detection		2nd-outputs ON signal by comparison of output frequency and preset value (FDT2 level).						
	(0L2)	2nd OL level early warning	2nd-outputs ON signal when the output current value is larger than (OL2 level).	preset alarm level						
	(C10FF)	Terminal C1 off signal	Outputs ON signal when the C1 current is smaller than 2mA.							
	(N-EX) CMY	Speed existence signal Common (transistor output)	Outputs ON signal when motor speed is larger than stop speed* on Common for transistor output signal.	* stop speed = stop frequency (F25) x 120/pole [r/m] Isolated from teminals CM and 11.	F25					
lay	30A, 30B	Alarm relay output	Outputs a contact signal when a protective function is activated.		· Contact rating :	F36				
tput	30C , Y5A, Y5C	Relay output	Changeable exciting mode active or non-exciting mode active by fu Functions can be selected the same as Y1 to Y4. Changeable exciting mode active or non-exciting mode active by fu		250V AC, 0.3Ă, cosø=0.3 (48V DC, 0.5A, non-inductive for Low Voltage Directive)	E24 E25				
INK	DX+, DX-, SD	RS485 I/O terminal	Connect the RS485 link signal.							

FRN G11S

TERMINAL ARRANGEMENT

Main circuit terminals



Keypad panel Functions and Operation

LED monitor

- In operation mode: Displays the setting frequency, output
- current, voltage, motor speed, or line speed. In trip mode:
- Displays code indicating the cause of trip.

Up/Down keys

- In operation mode : Increases or decreases the frequency or speed.
- In program mode : Increases or decreases function code
- number and data set value.

Program key

Switches the display to a menu screen or to the initial screen for operation mode or alarm mode.

Shift key (Column shift)

In program mode : Moves the cursor horizontally at data change. Pressing this key with the UP or DOWN key, the screen changes to the next function block.

Reset key

- In program mode
- Cancels the current input data and shifts
- the screen. In trip mode
- Releases the trip-stop state.



LCD monitor

- In operation mode : Displays various items of information such as operation condition and function data. Operation guidance, which can be scrolled, is displayed at the bottom. In Program mode:
- Displays functions and data.

Unit indication

Displays the unit for the information shown on the LFD monitor

FWD/REV keys

In operation mode : Starts the inverter with forward or reverse operation command. Pressing the FWD or REV key lights the RUN lamp. Invalid when the function code F02 (Operation method) is set at 1 (External signal operation).

Stop key

In operation mode : Stops the inverter. Invalid when the function code F02 (Operation method) is set at 1 (External signal operation).

Function/Data Select key

- In operation mode Changes the displayed values of LED monitor.
- In program mode :

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Selects the function code or store the data

Keypad panel operation

Perform the wiring shown in the Basic wiring diagram on page 11. Turn on inverter power, and use the Λ or V key to set an output frequency. Press the $\frac{FUNC}{DATA}$ key, then press the FWD or REV key. The inverter starts running using the factory setting function data. Press the STOP key to stop the inverter.

Procedure for selecting function codes and data codes

The following is a sample procedure for selecting a function code and changing the function data.

- 1) Press the PRG key to switch the operation monitor screen to the program menu screen.
- 2) Select "1. DATA SET" , and press the FUNC DATA key.
- Use the A, V, and SHIFT keys to change the function data to the target value. (Use the SHIFT key to move the cursor when you want to enter a numerical value.)
- Press the FUNC DATA key to store the updated function data in memory.
 The screen shifts for the selection of the next function.
- Pressing the PRG key switches the screen to the operation monitor screen.

1. Setting a frequency

When the operation monitor screen is displayed, a frequency can be set by using the Λ or V key in both the operation and stop modes. When the target frequency is displayed, press the $\frac{FUNC}{DATA}$ key to enter the frequency in memory.

2. Switching a unit indication

During both operation and stop modes, each time the $\begin{bmatrix} FUNC \\ DATA \end{bmatrix}$ key is pressed, the value displayed on the LED monitor changes, and the unit indication on the LCD monitor shifts from Hz to A, V, r/min, m/min, kW, and % in this order in accordance with the displayed value.

$\begin{array}{c} \textbf{RUN} \qquad \textbf{FWD} \\ \textbf{PRG} \rightarrow \textbf{PRG} \textbf{MENU} \\ \textbf{F/D} \rightarrow \textbf{LED} \textbf{SHIFT} \end{array}$	
 → 1. DATA SET 2. DATA CHECK 3. OPR MNTR 4. I / O CHECK 	
F00 DATA PRTC F01 FREQ COM 1 F02 OPR METOD F03 MAX Hz-1	
F01 FREQ COM 1 0 0~11	
F02 OPR METOD F03 MAX Hz-1 F04 BASE Hz-1 F05 RATED V-1	

RUN FWD PRG \rightarrow PRG MENU F/D \rightarrow LED SHIFT

Protective Functions

Function	Description			LED monito
Overcurrent protection	• Stops running to protect inverter from an overcurrent resulting from overload.		During	0E 1
(Short-circuit) (Ground fault)	 Stops running to protect inverter from an overcurrent due to a short-circuit in the output circuit. 	-	acceleration During	002
	• Stops running to protect inverter from an overcurrent due to a ground fault in the		deceleration While running at	003
	output circuit. • Stops running to protect inverter from an overcurrent resulting from ground fault in the stops of the data time and the stops of	• 30kW or larger model only	constant speed Ground fault	EF
Overvoltage protection	the output circuit by detecting zero-phase current. • The inverter stops when it detects an overvoltage in the DC link circuit.	• 400V series : 800V DC or more	During	
• •		Protection is not assured if	acceleration During	
		excess AC line voltage is applied inadvertently.	deceleration While running at	500
			constant speed	003
Incoming surge protection	Protects the inverter against surge voltage between the main circuit power line and ground. Protects the inverter against surge voltage in the main circuit power line.	• The inverter may be tripped by sor protective function.	ne other	
Undervoltage	Stops the inverter when the DC link circuit voltage drops below undervoltage level.	· 400V series : 400V DC or less		
protection		• 200V series : 200V DC or less		LU
Input phase loss protection	• The inverter is protected from being damaged when open-phase fault occurs.			Lin
Overheat protection	Stops the inverter when it detects excess heat sink temperature in case of cooling fan failure or overload.			DH I
	 Stops the inverter when it detects an abnormal rise in temperature in the inverter unit caused by insufficient ventilation in cubicles or an abnormal ambient temperature. Stops the inverter when it detects an abnormal rise in temperature inside the inverter. 			онз
	 When the built-in braking resistor overheats, the inverter stops discharging and running. Function data appropriate for the resistor type (built-in/external) must be set. 	7.5kW or smaller model only		дЪН
Electronic thermal	This function stops the inverter by detecting an inverter overload.			<u> </u>
overload relay (Motor protection)	This function stops the inverter by detecting an overload in a standard motor or inverter motor.		Motor 1 overload Motor 2 overload	<u> 10</u> 0L2
Fuse blown	• When a blown fuse is detected, the inverter stops running.	• 30kW or larger model only		FUS
Stall prevention (Momentary overcurrent limitation)	 When an output current exceeds the limit during acceleration, this function lowers output frequency to prevent the occurrence of an OC1 trip. 	• The stall prevention function can	be disabled.	
Active drive	• During running in which acceleration is 60s or longer, this function increases the	• The acceleration time can be prol	onged up to	
	acceleration time to prevent the occurrence of an OLU trip.	three times the preset time.		-
External alarm input Overspeed protection	The inverter stops on receiving external alarm signals. Stops the inverter when the output frequency exceeds the rated maximum	• Use THR terminal function (digital	input).	0H2
overspeed protection	frequency by 20%.			05
PG error	• If disconnection occurs in pulse generator circuits, the inverter issues an alarm.			PD
Alarm output	• The inverter outputs a relay contact signal when the inverter issued an alarm and	• Output terminals: 30A, 30B, and 30		
(for any fault) Alarm reset command	stopped. An alarm-stop state of the inverter can be cleared with the RESET key or by a	Use the RST terminal function for Even if main power input is turned		
	digital input signal (RST).	history and trip-cause data are re		
Alarm history memory	Store up to four instances of previous alarm data.			
Storage of data on cause of trip	• The inverter can store and display details of the latest alarm history data.			
Memory error	• The inverter checks memory data after power-on and when the data is written. If a memory error is detected, the inverter stops.			Er 1
KEYPAD panel	· If an error is detected in communication between the inverter and KEYPAD when	• When operated by external signals		
communication error	the Keypad panel is being used, the inverter stops.	continues running. The alarm outpu fault) is not output. Only Er2 is disp		Er 2
CPU error	• If the inverter detects a CPU error caused by noise or some other factor, the inverter stops.			Er 3
Option communication error	 If a checksum error or disconnection is detected during communication, the inverter issues an alarm. 			Ery
Option error	• If a linkage error or other option error is detected, the inverter issues an alarm.			Ers
Output phase loss error	If an unbalance of output circuits is detected during auto-tuning, this function issues an alarm (and stops the inverter).			8-7

NOTES: 1) Retaining alarm signal when auxiliary controll power supply is not used : If the inverter power supply is cut off while an internal alarm signal is being output, the alarm signal cannot be retained. 2) To issue the RESET command, press the RESET key on the KEYPAD panel or connect terminals RST and CM and disconnect them afterwards. 3) Fault history data is stored for the past four trips.

Function Settings

FUNDAMENTAL FUNCTIONS

The functions with codes emphasized in grey boxes can be set while the inverter is running. Other functions must be set while the inverter is stopped.

						Min.	Factory setting
		Function name		D monitor	Setting range	unit	-22kŴ 30kŴ-
	F00	Data protection	F00	DATA PRTC	0 : Data change enable 1 : Data protection	-	0
	FOI	Frequency command 1	F01	FREQ CMD 1	0 : KEYPAD operation (⊠ or [∑ key] 1 : Voltage input (terminals 12 and V2) (0 to +10V DC, 0 to +5V DC) 2 : Current input (terminals 12 and V2) 3 : Voltage and current input (terminals 12 and C1) 4 : Reversible operation with polarity (terminals 12 and C1) 5 : Reversible operation with polarity (terminals 12 and V1) (0 to -10V DC) 6 : Inverse mode operation (terminals 12 and V2) (+10 to 0V DC) 7 : Inverse mode operation (terminals 12 and V2) (+10 to 0V DC) 8 : UP/DOWN control 1 (initial freq. = 0H2) 9 : UP/DOWN control 2 (initial freq. = last value) 10 : PATTERN operation	-	0
	503	Operation method	F02	OPR METHOD	11 : DI option or Pulse train input 0 : KEYPAD operation (FWD) or (BEV) or (STOP) key)	-	0
		Maximum frequency 1		MAX Hz-1	1 : FWD or REV command signal operation 50 to 400Hz	1Hz	50
		Base frequency 1 Rated voltage 1		BASE Hz-1 RATED V-1	25 to 400Hz 0 (Free), 320 to 480V	1Hz 1V	50 400
	F06	(at Base frequency 1) Maximum voltage 1	F06	MAX V-1	320 to 480V	1V	400
	הסא	(at Maximum frequency 1) Acceleration time 1		ACC TIME1	0.01 to 3600s	0.01s	6.00 20.00
	F08 F09	Deceleration time 1 Torque boost 1		DEC TIME1 TRQ BOOST1	0.01 to 3600s 0.0 : Automatic (for constant torque load)	0.01s	6.00 20.00
				•	0.1 to 1.9 : Manual (for variable torque load) 2.0 to 20.0 : Manual (for constant torque load)	0.1	0.0 (EV : 0.1)
		overload relay for motor 1		ELCTRN OL1	0 : Inactive 1 : Active (for 4-pole standard motor) 2 : Active (for 4-pole inverter motor)	-	1
	F 1 1 F 12	(Level) (Thermal time constant)	F12	OL LEVEL1 TIME CNST 1	Approx. 20 to 135% of rated current 0.5 to 75.0 min	0.01A 0.1min	*1) 5.0 10.0
	F 13	Electronic thermal overload relay (for braking resistor)	F13	DBR OL	[7.5kW or smaller] 0 : Inactive 1 : Active (for built-in braking resistor) 2 : Active (for external braking resistor)	-	1
					[11kW or larger] 0 : Inactive	-	0
	F 14	momentary power failure		RESTART	0 : Inactive (Trip and alarm when power failure occurs.) 1 : Inactive (Trip, and alarm when power recovers.) 2 : Inactive (Deceleration stop, and alarm.) 3 : Active (Smooth recovery by continuous operation mode) 4 : Active (Momentarily stops and restarts at output frequency of before power failure) 5 : Active (Momentarily stops and restarts at starting frequency)	-	0
SI	F 15 F 16	Frequency (High) limiter (Low)		L LIMITER	0 to 400Hz 0 to 400Hz	1Hz 1Hz	70 0
ction	רו א	Gain (for frequency setting signal)	F17	FREQ GAIN	0.0 to 200.0%	0.1%	100.0
Basic Functions	F 18 F20	Bias frequency		FREQ BIAS DC BRK Hz	-400.0 to 400.0Hz 0.0 to 60.0Hz	0.1Hz 0.1Hz	0.0
sic	F2 I F2 I F22	(Braking level) (Braking time)	F21	DC BRK LVL DC BRK t	0 to 100% 0.0 (DC brake inactive), 0.1 to 30.0s	1% 0.1s	0.0
Ba	F23 F23 F24	Starting frequency (Freq.)	F23	START Hz	0.1 to 60.0Hz	0.1Hz	0.5
	523	Stop frequency	F25		0.0 to 10.0s 0.1 to 6.0Hz	0.1s 0.1Hz	0.0
		Motor sound (Carrier freq.)	F26	MTR SOUND	CT use VT use* 0.75 to 15kHz (Up to 55kW) 0.75 to 15kHz (Up to 22kW) 0.75 to 10kHz (30 to 75kW) 0.75 to 10kHz (30 to 75kW) 0.75 to 10kHz (30 to 75kW) 0.75 to 6kHz (300kW) and above) *In case of VT use, carrier frequency should be adjusted depending on capacity.	1kHz	15 (Up to 55kW)* 10 (75kW and above)*
	F27	(Sound tone)	F27	SOUND TONE	0 : level 0 1 : level 1 2 : level 2 3 : level 3	-	0
	<u>F 30</u> F 3 1	FMA (Voltage adjust) (Function)	F30 F31	FMA V-ADJ FMA FUNC	0 to 200% 0 : Output frequency 1 (Before slip compensation)	1%	100
	,	(Function)			1 : Output frequency 2 (After slip compensation) 2 : Output voltage 3 : Output voltage 4 : Output torque 5 : Load factor 6 : Input power 7 : PID feedback value 8 : PG feedback value 9 : DD (ink circuit voltage) 10 : Universal AO	-	0
	F 3 3 F 3 4	FMP (Pulse rate) (Voltage adjust)		FMP PULSES FMP V-ADJ	300 to 6000 p/s (at full scale) 0% : (Pluse rate output: 50% duty)	1p/s	1440
	. J . F 35	(Function)		FMP FUNC	1 to 200%; (Voltage adjust: 2670p/s, duty adjust) 0 : Output frequency 1 (Before slip compensation)	1%	0
		30RY operation mode		30RY MODE	: Output greatery i to the compensation) : Output current : Output voltage : Output voltage : Load factor : Input power : PID feedback value : PID feedback value : D1 Clink circuit voltage : Universal AO : The relay (30) excites on trip mode.	-	0
					1 : The relay (30) excites on normal mode. 20 to 200, 999% (999: No limit) *2)	-	0
	F40 F41			DRV TRQ 1		1%	180 150
		(Braking)		BRK TRQ 1	0 (Automatic deceleration control), 20 to 200, 999% (999: No limit) *2)	1%	150 100
	רחמ	Torque vector control 1	F42	TRQVECTOR1	0 : Inactive 1 : Active	-	0

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EXTENSION TERMINAL FUNCTIONS

The functions with codes emphasized in grey boxes can be set while the inverter is running. Other functions must be set while the inverter is stopped.

(Code	Function name	LCD monitor	Setting range		Factory setting -22kW 30kW-
	20000000000000000000000000000000000000	X1 terminal function X2 terminal function X3 terminal function X4 terminal function X5 terminal function X7 terminal function X7 terminal function X8 terminal function	E01 X1 FUNC E02 X2 FUNC E03 X3 FUNC E04 X4 FUNC E05 X5 FUNC E06 X6 FUNC E07 X7 FUNC E08 X6 FUNC	Selects from the following items.		0 1 2 3 4 5 6 7
X1-X9 Terminal	209	X9 terminal function	E09 X9 FUNC	0 : [SS1] 1 : Multistep freq. selection (1 to 4 bit) [SS2] 2 : SS4] [SS8] 4 : ACC / DEC time selection (1 to 2 bit) [RT1] 5 : ACC / DEC time selection (1 to 2 bit) [RT2] 6 : -wire operation stop command [HLD] 7 : Coast-to-stop command [BX] 8 : Alarm reset [RST] 9 : Trip command (External fault) [THR] 10 : Jogging operation [JOG] 11 : Freq. set. 1 [H2/H2/H1] 12 : Motor 2/ Motor 1 [M2/M1] 13 : DC brake command [DCBRK] 14 : Torque limiter 1 [TL2/TL1] 15 : Switching operation between line and inverter (50H2) [SW80] 16 : Switching operation between line and inverter (50H2) [SW80] 17 : UP command [DOWN] [UP] 18<:	-	8
ACC 2,3,4 DEC 2,3,4	בין די היושיביה היו היו ביו די היושיביה היו היו	Acceleration time 3 Deceleration time 3 Acceleration time 4 Deceleration time 4 Torque limiter 2 (Driving)	E10 ACC TIME2 E11 DEC TIME2 E12 ACC TIME3 E13 DEC TIME3 E14 ACC TIME4 E15 DEC TIME4 E15 DEC TIME4 E16 DRV TRQ 2 E17 BRK TRQ 2	0.01 to 3600s [LX112] 20 to 200%, 999% (999: No limit) *2) 0 (Automatic deceleration control), 20 to 200%, 999% (999: No limit) *2)	0.01s 0.01s 0.01s 0.01s 0.01s 0.01s 1%	10.00 100.00 10.00 100.00 15.00 100.00 15.00 100.00 3.00 100.00 3.00 100.00 180 150 150 100
		Y3 terminal function	E20 Y1 FUNC E21 Y2 FUNC E22 Y3 FUNC E23 Y4 FUNC E24 Y5 FUNC	Selects from the following items.	- - - -	0 1 2 7 10
Y1-Y5C Terminal				0 : Inverter running [RUN] 1 : Frequency equivalence signal [FAR] 2 : Frequency level detection [FDT1] 3 : Undervoltage detection signal [LU] 4 : Torque plarity [B/D] 5 : Torque plarity [B/D] 6 : Auto-restarting [IPF] 7 : Overload early warning [OL1] 8 : KEYPAD operation mode [KP] 9 : Inverter stopping [STP] 10 : Ready output [RDV] 11 : Line/Inv changeover (for 52-1) [SWS2-1] 12 : Line/Inv changeover (for 52-1) [SWS2-1] 13 : Line/Inv changeover (for 52-1) [SWS2-1] 14 : Motor 2/ Motor 1 [A11] 15 : Auxiliary terminal (for 52-1) [SWS2-1] 16 : Time-up signal [TU] 17 : Cycle completion signal [TO] 18 : Stage No. indication 2 [ST62] 20 : Stage No. indication 2 [A12] 11 : Alarm indication 3 [A14]		
				34 : Speed existence signal [N-EX]		
		Y5 RY operation mode FAR function signal (Hysteresis) FDT1 function signal (Level)	E25 Y5RY MODE E30 FAR HYSTR E31 FDT1 LEVEL	34 : Speed existence signal [N-EX] 0 : Inactive (Y5 Ry excites at "ON signal" mode.) 1 : Active (Y5 Ry excites at "OFF signal" mode.) 0.0 to 10.0Hz 0 to 400Hz	- 0.1Hz 1Hz	0 2.5 50
	825 830 830 832 833 833 833 833 835		E30 FAR HYSTR	34 : Speed existence signal [N-EX] 0 : Inactive (Y5 Ry excites at "ON signal" mode.) 1 : Active (Y5 Ry excites at "OFF signal" mode.) 0.0 to 10.0Hz		2.5

EXTENSION TERMINAL FUNCTIONS (cont'd)

The functions with codes emphasized in grey boxes can be set while the inverter is running. Other functions must be set while the inverter is stopped.

	Code	Function name	LCD monitor	Setting range	Min. unit	Factory setting -22kW 30kW-
	E 40	Display coefficient A	E40 COEF A	-999.00 to 999.00	0.01	0.01
	E4 I	Display coefficient B	E41 COEF B	-999.00 to 999.00	0.01	0.00
	<u> 643</u>	LED Display filter	E42 DISPLAY FL	0.0 to 5.0s	0.1s	0.5
D & LCD Monitor		LED Monitor (Function)	E43 LED MNTR	0 : Output frequency 1 (Before slip compensation) (Hz) 1 : Output frequency 2 (After slip compensation) (Hz) 2 : Setting frequency (Hz) 3 : Output current (A) 4 : Output voltage (V) 5 : Motor synchronous speed (r/min) 6 : Line speed (m/min) 7 : Load shaft speed (r/min) 8 : Torque calculation value (%) 9 : Input power 10 : PID reference value 11 : PID reference value (rmote) 12 : PID feedback value		0
LED	ЕЧЧ	(Display at STOP mode)	E44 LED MNTR2	0 : Setting value 1 : Output value	-	0
	E 45	LCD Monitor (Function)	E45 LCD MNTR	0 : Displays operation guidance 1 : Bar graph (Output freq.,Output current,and Output torque)	-	0
		Language	E46 LANGUAGE	0 : Japanese 1 : English 2 : German 3 : French 4 : Spanish 5 : Italian	-	1
	<u> E 97</u>	LCD Monitor (Contrast)	E47 CONTRAST	0 (Soft) to 10 (Hard)	-	5

CONTROL FUNCTIONS OF FREQUENCY

The functions with codes emphasized in grey boxes can be set while the inverter is running. Other functions must be set while the inverter is stopped.

	Code	Function name	LCD monitor	Setting range		Factory setting -22kW 30kW-
	CO 1	Jump (Jump freg. 1)	C01 JUMP Hz 1	0 to 400Hz	1Hz	0
H I	203	frequency (Jump freq. 2)	C02 JUMP Hz 2	0.0.400nz	1Hz	0
n p	<i>E03</i>	(Jump freq. 2)	C03 JUMP Hz 3	-	1Hz	0
Jump Hz Control	<u>соу</u> Соч	(Hysteresis)	C04 JUMP HYSTR	0 to 30Hz	1Hz	3
	EOS		C05 MULTI Hz-1	0.00 to 400.00Hz	0.01Hz	0.00
	205	frequency (Freq. 2)	C06 MULTI Hz-2		0.01Hz	0.00
	con	setting (Freq. 3)	C07 MULTI Hz-3		0.01Hz	0.00
	208	(Freq. 4)	C08 MULTI Hz-4		0.01Hz	0.00
	200	(Freq. 5)	C09 MULTI Hz-5		0.01Hz	0.00
_	E 10	(Freq. 6)	C10 MULTI Hz-6		0.01Hz	0.00
tro	Γ I I	(Freq. 7)	C11 MULTI Hz-7		0.01Hz	0.00
UO	Ē 12	(Freq. 8)	C12 MULTI Hz-8		0.01Hz	0.00
Z C	E 13	(Freq. 9)	C13 MULTI Hz-9		0.01Hz	0.00
E.H.	E 14	(Freq.10)	C14 MULTI Hz10		0.01Hz	0.00
Multi-Hz Control	E IS	(Freg.11)	C15 MULTI Hz11		0.01Hz	0.00
S	E 16	(Freq.12)	C16 MULTI Hz12		0.01Hz	0.00
	E 17	(Freq.13)	C17 MULTI Hz13		0.01Hz	0.00
	E 18	(Freq.14)	C18 MULTI Hz14	1	0.01Hz	0.00
	E 19	(Freq.15)	C19 MULTI Hz15	1	0.01Hz	0.00
	053	JOG frequency	C20 JOG Hz	0.00 to 400.00Hz	0.01Hz	5.00
	153	PATTERN (Mode select) operation	C21 PATTERN	0 : Active (Mono-cycle operation, and then stops.) 1 : Active (Continuous cyclic operation while operation command is effective.) 2 : Active (Mono-cycle operation, and after continues at the latest setting frequency.)	-	0
	<u>553</u>	(Stage 1)	C22 STAGE 1	Operation time: 0.00 to 6000s	0.01s	0.00 F1
	<u>L C J</u>	(Stage 2)	C23 STAGE 2 C24 STAGE 3	• F1 to F4 and R1 to R4	0.01s	0.00 F1
	בכח	(Stage 3) (Stage 4)	C24 STAGE 3 C25 STAGE 4	Code FWD / REV ACC / DEC	0.01s	0.00 F1
	253 253	(Stage 4) (Stage 5)	C26 STAGE 4 C26 STAGE 5	F1: FWD ACC1 / DEC1 F2: FWD ACC2 / DEC2	0.01s 0.01s	0.00 F1 0.00 F1
	<u></u> [21	(Stage 5) (Stage 6)	C20 STAGE 5 C27 STAGE 6	F2: FWD ACC2 / DEC2 F3: FWD ACC3 / DEC3	0.01s	0.00 F1
	<u> </u>	(Stage 7)	C28 STAGE 7	F4: FWD ACC4/DEC4	0.01s	0.00 F1
	LCO	*Setting for	020 STAUL /	R1: REV ACC1 / DEC1	0.015	0.00 11
		operation time,		R2 : REV ACC2 / DEC2		
=		FWD/REV rotation and		R3: REV ACC3 / DEC3		
tio		ACC/DEC time select.		R4: REV ACC4/DEC4		
Pattern Operation		Frequency command 2	C30 FREQ CMD 2	0 : KEYPAD operation (∑) or ∑) key) 1 : Voltage input (terminal 12) (0 to +10V DC, 0 to +5V DC) 2 : Inactive 3 : Inactive 4 : Reversible operation with polarity (terminal 12) (0 to ±10V DC) 5 : Reversible operation with polarity (terminal 12 and V1) (0 to ±10V DC) 6 : Inverse mode operation (terminal 12) (+10 to 0V DC) 7 : Inactive 8 : UP/DOWN control 1 (initial freq. = 0Hz) 9 : UP/DOWN control 2 (initial freq. = last value) 10 : PATTERN operation 11 : DI option or Pulse train input	-	2
	<u>[]</u>		C31 BIAS 12	-100 to +100.0%	0.1%	0.0
	<u>[32</u>	Gain (Terminal 12)	C32 GAIN 12	0.0 to +200.0%	0.1%	100.0
	[33	Analog setting signal filter	C33 REF FILTER	0.00 to 5.00s	0.01s	0.05

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MOTOR PARAMETERS

The functions with codes emphasized in grey boxes can be set while the inverter is running. Other functions must be set while the inverter is stopped.

Code Function name					Factory setting	
			LCD monitor	Setting range	unit	-22kW 30kW-
		Number of motor 1 poles	P01 M1 POLES	2 to 14	2	4
			P02 M1-CAP	22kW or smaller : 0.01 to 45.00 kW 30kW or larger : 0.01 to 500.00 kW	0.01kW	*1)
	P03 P04	(Rated current)	P03 M1-lr	0.00 to 2000 A	0.01A	*1)
Motor 1			P04 M1 TUN1	0 : Inactive 1 : Active (One time tuning of %R1 and %X (on motor stopping mode)) 2 : Active (One time tuning of %R1, %X and Io (on motor running mode))	-	0
Mc	POS		P05 M1 TUN2	0 : Inactive 1 : Active (Real time tuning of %R2)	-	0
	205	(No-load current)		0.00 to 2000 A	0.01A	*1)
	<u>РОЛ</u> РОВ РОЗ	(%R1 setting)	P07 M1-%R1	0.00 to 50.00 %	0.01%	*1)
	P08	(%X setting)	P08 M1-%X	0.00 to 50.00 %	0.01%	*1)
	P09	(Slip compensation control 1)	P09 SLIP COMP1	0.00 to +15.00	0.01Hz	0.00

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HIGH PERFORMANCE FUNCTIONS

2 B s

	Code	Function name		nonitor	Setting range	Min. unit	Factory setting -22kW 30kW-
	X03	Data initializing (Data reset)	H03 DA	ata init	0 : Manual set value 1 : Return to factory set value		0
	НÛЧ	Auto-reset (Times)	H04 AU	JTO-RESET	0 (Inactive), 1 to 10 times	1	0
	<u> HOS</u>	(Reset interval)	H05 RE	ESET INT	2 to 20s	1s	5
		Fan stop operation	HU6 FA	AN STOP	0 : Inactive 1 : Active (Fan stops at low temperature mode)	-	0
		ACC/DEC (Mode select) pattern	0 : Linear 1 : S-curve (weak) 2 : S-curve (strong) 3 : Non-linear (For variable torque load)	-	0		
S		Rev. phase sequence lock		EV LOCK	0 : Inactive 1 : Active	-	0
High Performance Functions	X09	Start mode (Rotating motor pick up)	H09 ST	TART MODE	0 : Inactive 1 : Active (Only when Auto-restart after momentary power failure mode) 2 : Active (All start modes)	-	0
e Fu	X 10	Energy-saving operation	H10 EN	NERGY SAV	0 : Inactive 1 : Active (Only when torque boost "F09" is set at manual setting mode.)	-	0 (EV : 1)
nanc	H I I	DEC mode	H11 DE	EC MODE	0 : Normal (according to "H07" mode) 1 : Coast-to-stop	-	0
rforn	X 15	Instantaneous overcurrent limiting	H12 IN	IST CL	0 : Inactive 1 : Active	-	1
Pe	813	Auto-restart (Restart time)	H13 RE	ESTART t	0.1 to 10.0s	0.1s	0.1 0.5
dp	H H	(Freq. fall rate)		ALL RATE	0.00 to 100.00Hz/s	0.01Hz/s	10.00
H	H 15	(Holding DC voltage)	H15 H0	OLD V	400 to 600V	1V	470
	X 16	(OPR command selfhold time)	H16 SE	ELFHOLD t	0.0 to 30.0s, 999s (999s : The operation command is held while DC link circuit voltage is larger than 50V.)	0.1s	999
	X 18	Torque control	-	0			
	H 19	H IS Active drive H19 AUT RED 0 : Inactive 1 : Active				-	0
	X50	PID control (Mode select)	H20 PI	D MODE	0 : Inactive 1 : Active (PID output 0 to 100% / Frequency 0 to max.) 2 : Active (Inverse operation mode : PID output 0 to 100% / Frequency max. to 0)	-	0
PID Control	X5 !	1 : Terminal C1 (4 to 20mA) 2 : Terminal 12 (+10 to 0V) 3 : Terminal C1 (20 to 4mA)					1
S	<u> </u>	(P-gain)	H22 P-		0.01 to 10.00	0.01	0.10
18	H23	(I-gain)	H23 I-0	GAIN	0.0 : Inactive 0.1 to 3600.0s	0.1s	0.0
	Н2Ч	(D-gain)	H24 D-	-GAIN	0.00 : Inactive	0.01s	0.00
					0.01 to 10.0s		
	H25	(Feedback filter) PTC thermistor (Mode select)		B FILTER TC MODE	0.0 to 60.0s 0 : Inactive	0.1s	0.5
C la	1120	TTC mennistor (initiae select)	1120 P1		1 :Active	· ·	0
Y1-Y5C Terminal	<u> 271</u>	(Level)		TC LEVEL	0.00 to 5.00V	0.01V	1.60
Tel X	828	Droop operation	H28 DF	ROOP	-9.9 to 0.0Hz	0.1Hz	0.0
	H30	Serial link (Function select)	H30 LII	NK FUNC	(Code) (Monitor) (Frequency command) (Operation command) 0: X - - - Valid 1: X X - - : Invalid 2: X - X X - : Invalid 3: X X X X X X X	-	0
		RS 485 (Address)		SADDRESS	1 to 31	1	1
	H32	(Mode select on no response error)	H32 M0	ODE ON ER	0 : Trip and alarm (Er8) 1 : Operation for H33 timer, and alarm (Er8) 2 : Operation for H33 timer, and retry to communicate. * If the retry fails, then the inverter trips("Er 8"). 3 : Continuous operation	-	0
nk	<u> </u>	(Timer)	H33 TI		0 to 60.0s	0.1s	2.0
Serial Link	H34	(Baud rate)	H34 BA	AUD RATE	0 : 19200 bit/s 1 : 9600 2 : 4800 3 : 2400 4 : 1200	-	1
	<i>H3</i> 5	(Data length)	H35 LE	ENGTH	0 :8 bit 1 :7 bit	-	0
	H35	(Parity check)	0 : No checking 1 : Even parity 2 : Odd parity	-	0		
	кзп	(Stop bits)	0 :2 bit 1 :1 bit	-	0		
	H38	(No response error detection time)	H38 N0	O RES t	0 (No detection), 1 to 60s	1s	0
	H39	(Response interval)	H39 IN	ITERVAL	0.00 to 1.00s	0.01s	0.01

ALTERNATIVE MOTOR PARAMETERS

The functions with codes emphasized in grey boxes can be set while the inverter is running. Other functions must be set while the inverter is stopped.

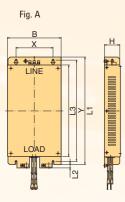
	Code	Function name	LCD monitor	Setting range	Min. unit	Factory setting -22kW 30kW-
	80 1	Maximum frequency 2	A01 MAX Hz-2	50 to 400Hz	1Hz	50
	208	Base frequency 2	A02 BASE Hz-2	25 to 400Hz	1Hz	50
	803	Rated voltage 2 (at Base frequency 2)	A03 RATED V-2	0 (Free), 320 to 480V	1V	400
	804	Maximum voltage 2 (at Maximum frequency 2)	A04 MAX V-2	320 to 480V	1V	400
	<i>RO</i> 5	Torque boost 2	A05 TRQ BOOST2	0.0 : Automatic (for constant torque load) 0.1 to 1.9 : Manual (for variable torque load) 2.0 to 20.0 : Manual (for constant torque load)	-	0.0 (EV : 0.1)
	<i>R05</i>	Electronic (Select) thermal overload relay	A06 ELCTRN OL2	0 : Inactive 1 : Active (for 4-pole standard motor) 2 : Active (for 4-pole inverter motor)	-	1
2		for motor 2 (Level)	A07 OL LEVEL2	Approx. 20 to 135% of rated current	0.01A	*1)
tor	808	(Thermal time constant)	A08 TIME CNST2	0.5 to 75.0 min	0.1min	5.0 10.0
Motor.	809	Torque vector control 2	A09 TRQVECTOR2	0 : Inactive 1 : Active	-	0
	8 10	Number of motor 2 poles	A10 M2 POLES	2 to 14	2	4
	811	Motor 2 (Capacity)	A11 M2-CAP	22kW or smaller : 0.01 to 45.00 kW 30kW or larger : 0.01 to 500.00 kW	0.01kW	*1)
	21.8	(Rated current)	A12 M2-Ir	0.00 to 2000 A	0.01A	*1)
	8 13	(Tuning)	A13 M2 TUN1	0 : Inactive 1 : Active (One time tuning of %R1 and %X (on motor stopping mode)) 2 : Active (One time tuning of %R1, %X and Io (on motor running mode))	-	0
	8 14	(On-line Tuning)	A14 M2 TUN2	0 : Inactive 1 : Active (Real time tuning of %R1 and %X)	-	0
	8 IS	(No-load current)	A15 M2-lo	0.00 to 2000 A	0.01A	*1)
	R 16	(%R1 setting)	A16 M2-%R1	0.00 to 50.00 %	0.01%	*1)
	R 17	(%X setting)	A17 M2-%X	0.00 to 50.00 %	0.01%	*1)
	R 18	Slip compensation control 2	A18 SLIP COMP2	0.00 to +15.00 Hz	0.01Hz	0.00

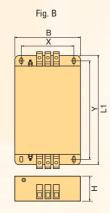
NOTES :

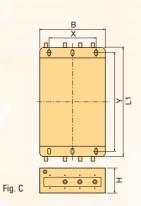
*1) Typical value of standard Fuji 4P motor.

*2) Percent shall be set according to FUNCTION CODE : P02 or A11, Motor capacity.

Torque referenced here may not be obtainable when DATA CODE : 0 is selected for FUNCTION CODE : F42 or A09.







Inverter type	Dimensions, mm									
	type	Fig.	L1	L2	L3	B	H	Y	X	Mtg. bolt
FRN0.4G11S-4EN to FRN0.75G11S-4EN	EFL-0.75G11-4		310	10	265	116	42	293	90	M5
FRN1.5G11S-4EN to FRN4.0G11S-4EN	EFL-4.0G11-4		310	10	265	155	45	293	105	M5
FRN5.5G11S-4EN to FRN7.5G11S-4EN	EFL-7.5G11-4	А	331	10	260	225	47.5	311	167	M8
FRN11G11S-4EN to FRN15G11S-4EN (CT)	EFL-15G11-4		480	20	400	250	70	449	185	M8
FRN15G11S-4EN (VT) to FRN22G11S-4EN	EFL-22G11-4		480	20	400	250	70	449	185	M8
FRN30G11S-4EV, FRN30G11S-4EN (CT)	RF3100-F11	в	435	-	-	200	130	408	166	M6
FRN30G11S-4EN (VT) to FRN90G11S-4EN (CT)	RF3180-F11		495	-	-	200	160	468	166	M6
FRN90G11S-4EN (VT) to FRN132G11S-4EN (CT)	RF3280-F11		587	-	-	250	205	560	170	M6
FRN132G11S-4EN (VT) to FRN220G11S-4EN (CT)	RF3400-F11	с	587	-	-	250	205	560	170	M6
FRN220G11S-EN (VT) to FRN315G11S-4EN	RF3880-F11		688	-	-	364	180	648	300	M6

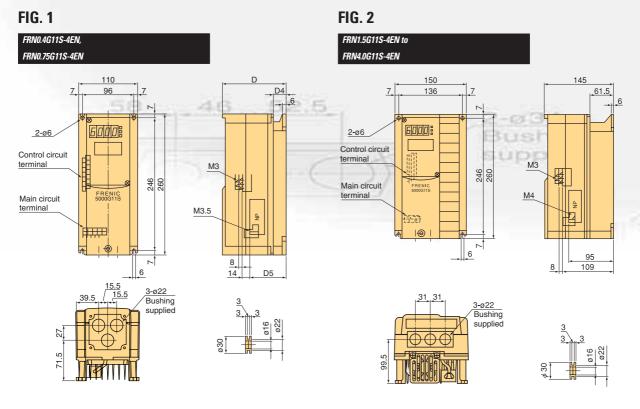
Options

EMC FILTER

OPTION CARDS AND OTHER OPTIONS

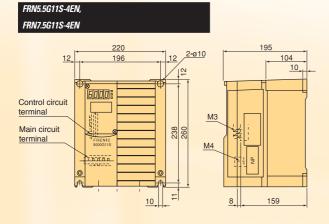
Name (type)	Function	Specific	ations					
Relay output card (OPC-G11S-RY)	 Includes four relay output circuits. Converts transistor output signals from inverter control output terminals Y1 to Y4 to relay (1SPDT) output signals. 							
Digital I/O interface card (OPC-G11S-DIO)	 For setting frequency using a binary code. For monitoring frequency, output current, and output voltage using a binary code. For input and output of other individual signals. 							
Analog I/O interface card (OPC-G11S-AIO)	 For setting a torque limit value using an input analog signal. For input of auxiliary signal to set frequency. For analog monitoring of inverter output frequency, output current, and torque. 	1x Input ±010V DC 1x Input 010V DC 1x Input 420m A 1x Output 010V DC 1x Output 420m A						
Fieldbus interface card (OPC-G11S-PDP) (OPC-G11S-IBS) (OPC-G11S-COP) (OPC-G11S-DEV) (OPC-G11S-MBP)	 For setting a frequency. For setting and reading function data for function codes. For setting operation commands (FWD, REV, RST, etc.). For monitoring the operation status. For reading trip information. 	PDP: Profibus DP IBS: Interbus S COP: Can Open DEV: Device Net MBP: Modbus +						
PG feedback card (OPC-G11S-PG) (OPC-G11S-PG2)	 For performing PG vector control using feedback signals obtained from a PG. 	PG: 12 to 15V	ulse Encoder specific DC, A-, B-, Z-phase, 2 A-, Ā-, B-, Ē-phase, 20	20 to 3000 P/R				
Synchronized operation card (OPC-G11S-SY)	 Wait-and synchronize mode, simultaneous-start-and- synchronizing mode. Proportional speed operation Speed control by pulse train input can be made. 							
Extension cable for keypad panel	Connects the keypad panel to an inverter unit.	Туре	Nominal length	Maximum length				
(CBIII-10R-□□)	Three cable types are available: straight 2m, curled 1m, and curled 2m.	CBIII-10R-2S	2m	2m				
	The curled 1m cable can be extended up to 5m, and the curled 2m cable up to 10m.	CBIII-10R-1C	1m	5m				
	Note: Cables once extended to the maximum length do not return to their original length.	CBIII-10R-2C	2m	10m				
Copy unit (CP-G11S) (Available soon)	 For batch data transfer (read, store, write) between an inverter unit and the copy unit. For comparison of data stored in an inverter and data stored in the copy unit. For comparison of two sets of data stored in the copy unit. For editing a part of the data stored in an inverter. Write protection is available in copy mode and edit mode. The copy unit can write data to inverter memory even though the inverter is not connected to power source. 	Application • Copying • Verification • Editing • Write prote	• Copying • Verification					
IP20 enclosure adapter	Used to put 30kW or larger models to change its enclosure	Туре	Applicable inverter typ)e				
(P20G11-□□)	of IP00 into that of IP20.	P20G11-30	FRN30G11S-4EN FRN30G11S-4EV					
		P20G11-55	FRN37G11S-4EN to FR	N55G11S-4EN				
		P20G11-75-4	FRN75G11S-4EN					
		P20G11-75-2	FRN75G11S-2EN					
		P20G11-110	FRN90G11S-4EN to FF	N110G11S-4EN				
		P20G11-160	FRN132G11S-4EN to F	RN160G11S-4FN				
		P20G11-220	FRN200G11S-4EN to F					
Mounting adapter for external	Used to put the cooling fan section of the inverter outside	Туре	Applicable inverter typ					
cooling	the panel.	PBG11-0.75	FRN0.4G11S-4EN to F	RN0.75G11S-4EN				
(PBG11-□□)	Only applicable to 22kW and below inverters. (30kW and above inverters can be modified to external	PBG11-3.7	FRN1.5G11S-4EN to FRN3.7G11S-4EN					
	cooling type by replacing the mounting bracket, as standard.)	PBG11-7.5	FRN5.5G11S-4EN to FRN7.5G11S-4EN					
		PBG11-22	FRN11G11S-4EN to FRN22G11S-4EN					
Panel-mount adapter	Used to put an FRN-G11S inverter to be mounted in panel	Type Applicable inverter type						
(MAG9-□□)	holes that were used to mount an FVR-G7S inverter.	MAG9-3.7	FRN0.4G11S-4EN to FRN3.7G11S-4EN					
		MAG9-7.5	FRN5.5G11S-4EN to F					
		MAG9-22	FRN11G11S-4EN to FF	N22G11S-4EN				

External Dimensions



Туре	D	D4	D5
FRN0.4G11S-4EN	130	36.5	80
FRN0.75G11S-4EN	145	51.5	95

FIG. 3



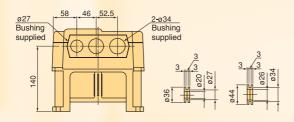
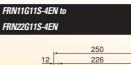


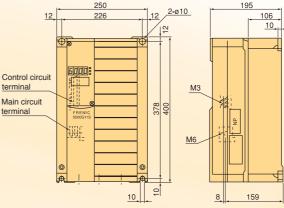
FIG. 4

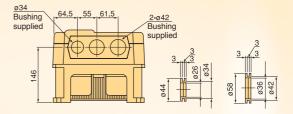
terminal

terminal

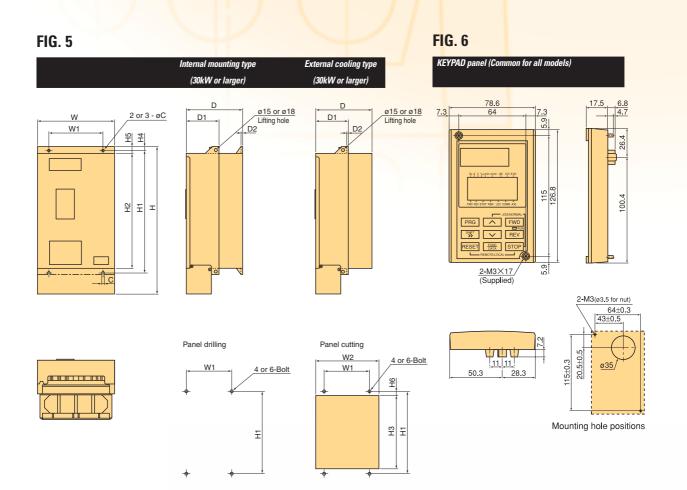
Main circuit







G11S FRN



Power	Nominal	Turno							Dimensi	ons (mm))						Mtg.									
voltage	applied motor (kW)	Туре	W	W1	W2	H	H1	H2	H3	H4	H5	H6	D	D1	D2	C	Bolt									
400V	30	FRN30G11S-4EN/FRN30G11S-4EV	340	240	326								255													
	37	FRN37G11S-4EN				645	530	500	512				270				M8									
	45	FRN45G11S-4EN	375	275	361		000	005	C07	12	25	9		145		10										
	55	FRN55G11S-4EN		//0	655	625	637																			
	75	FRN75G11S-4EN				835	720	690	702						4											
	90	FRN90G11S-4EN				007.5	710	675	COE				015		4	-										
	110	FRN110G11S-4EN	530	430	510	E10	510	E10	E10	E10	E10	510	510	510	827.5	710	675	685				315	175			
	132	FRN132G11S-4EN	530			510					15.5	32.5	12.5		23	W	15	M12								
	160	FRN160G11S-4EN				1087.5	970	935	945	10.0	02.0	12.5	360	220	100	15	WIIZ									
	200	FRN200G11S-4EN		500																						
	220	FRN220G11S-4EN	680	580	660																					
	280	FRN280G11S-4EN											-													
	315	FRN315G11S-4EN							A	ailable s	00N				T											

FRENIC 5000G11S can be used for almost all industrial plant and equipment areas.

Electric pumps

Fans

- Air-conditioning system (for factory, building, office, hospital, clean room, shop, and cattle barn)
- Dryer
- Boiler fan
- Fans for controlling furnace temperature
- Roof fans controlled as a group
- Refrigerator
- Compressor
- Built-in blower in a filmmanufac-turing machine
- Cooling-tower fans
- Ventilating fans
- Air-conditioning equipment

Food processing machines

- Food mixing machine
- Food slicer
- Grain milling machine (bread, cake, noodles)
- Tea making machine

Machine tools

- Grinding machine
- Sanding machine
- Milling machine
- Lathe
- **Drilling machine**
- Turntable
- Work positioning machine
- PC board drilling machine
- Winding machine
- Press

- Tankless water supply system
- Submersible motor pump
- Vacuum pump
- Fountain pump
- Cooling water pump
- Circulating hot water pump
- Well pump
- Agricultural storage pump
- Water treatment system
- Constant-flow pump
- Sludge pump

Conveyance machinery

- Crane (traveling, traversing, hoistina)
- Automated warehouse
- Conveyor (belt, chain, screw, roller)
- l ift
- Car parking facility
- Elevator, escalator
- Automatic door
- Shutter equipment
- Speed-change gear

Packaging machinery

- Individual packaging/innerpackaging machine
- Packing machine
- Outer-packaging machine

Paper making/textile machinery

- Spinning machine
- Knitting machine
- Textile printing machine
- Industrial sawing machine
- Synthetic fiber manufacturing plant

Chemical machinery/ wood working machines

- Fluid mixing machine
- Extruder
- Vibrator
- Centrifugal separator
- Coating machine
- Take-up roller
- Routing machine
- Sanding machine
- **Planing machine**

Other machinery

- Automated feed/medicine mixer
- Commercial-use washing machine
- Offset printing press
- Book-binding machine
- Car-washing machine
 - Shredder
 - Dishwasher
 - Test equipment
 - Crusher

G11

- **Rice cleaning machine**



Fwerb

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